

Test Report

No. CRSSA/13652/18
CRS Ref. CRSSA/18/2527/Sanho

Date : 02/10/2018

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SANHO MANUFACTURING & PACKAGING SDN BHD
NO. 40, 60 & 61, JALAN IDAMAN 1/5,
TAMAN PERINDUSTRIAN SENAI,
81400 SENAI, JOHOR DARUL TAKZIM, MALAYSIA

The following merchandise was (were) submitted and identified by the client as:

Sample Description : HYDRO FLUID AWS 46
Remark : T01820SE
Sample Receiving Date : 25/09/2018
Testing Period : 25/09/2018 to 02/10/2018

Test Requested : Selected test(s) as requested by client
Test Method : Please refer to next page(s).
Test Results : Please refer to next page(s).
Analysts : Tan Mei Ann & Gan Wan Han

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SECTION HEAD
IKM No. M/3983/6401/12/14

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Test results:

Test Part Description :

Sample Description : HYDRO FLUID AWS 46
 Remark : T01820SE

RoHS Directive 2011/65/EU Annex II

Test Item(s):	Unit	Test Method	Results	MDL	Limit
Cadmium (Cd)	mg/kg	With reference to IEC 62321-5:2013 (Determination of Cd by ICP-OES)	N.D.	2	100
Lead (Pb)	mg/kg	With reference to IEC 62321-5:2013 (Determination of Pb by ICP-OES)	N.D.	2	1000
Mercury (Hg)	mg/kg	With reference to IEC 62321-4:2013/AMD 1:2017 (Determination of Hg by ICP-OES)	N.D.	2	1000
Hexavalent Chromium (CrVI)	mg/kg	With reference to IEC 62321-7-2:2017 (Determination of CrVI by UV-Vis)	N.D.	8	1000
Sum of PBBs	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBB by GC-MS)	N.D.	-	1000
Monobromobiphenyl	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBB by GC-MS)	N.D.	5	-
Dibromobiphenyl	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBB by GC-MS)	N.D.	5	-
Tribromobiphenyl	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBB by GC-MS)	N.D.	5	-
Tetrabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBB by GC-MS)	N.D.	5	-
Pentabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBB by GC-MS)	N.D.	5	-
Hexabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBB by GC-MS)	N.D.	5	-
Heptabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBB by GC-MS)	N.D.	5	-
Octabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBB by GC-MS)	N.D.	5	-
Nonabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBB by GC-MS)	N.D.	5	-
Decabromobiphenyl	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBB by GC-MS)	N.D.	5	-

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Sum of PBDEs	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBDE by GC-MS)	N.D.	-	1000
Monobromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBDE by GC-MS)	N.D.	5	-
Dibromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBDE by GC-MS)	N.D.	5	-
Tribromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBDE by GC-MS)	N.D.	5	-
Tetrabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBDE by GC-MS)	N.D.	5	-
Pentabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBDE by GC-MS)	N.D.	5	-
Hexabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBDE by GC-MS)	N.D.	5	-
Heptabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBDE by GC-MS)	N.D.	5	-
Octabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBDE by GC-MS)	N.D.	5	-
Nonabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBDE by GC-MS)	N.D.	5	-
Decabromodiphenyl ether	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBDE by GC-MS)	N.D.	5	-

- Note : (a) mg/kg = ppm ; (0.1wt% = 1000ppm)
 (b) N.D. = Not Detected
 (c) MDL = Method Detection Limit
 (d) - = not regulated
 (e) Testing based on original basis

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Test result:

Test Part Description :

Sample Description : HYDRO FLUID AWS 46
 Remark : T01820SE

RoHS Directive 2011/65/EU Annex II (amended by Directive (EU) 2015/863)

Test Item(s):	Unit	Test Method	Results	MDL	Limit
Bis (2-ethylhexyl) phthalate (DEHP) (CAS No. 117-81-7)	mg/kg	With reference to IEC 62321-8:2017. Analysis was performed by GC/MS.	N.D.	50	1000
Butyl benzyl phthalate (BBP) (CAS No. 85-68-7)	mg/kg	With reference to IEC 62321-8:2017. Analysis was performed by GC/MS.	N.D.	50	1000
Dibutyl phthalate (DBP) (CAS No. 84-74-2)	mg/kg	With reference to IEC 62321-8:2017. Analysis was performed by GC/MS.	N.D.	50	1000
Diisobutyl phthalate (DIBP) (CAS No. 84-69-5)	mg/kg	With reference to IEC 62321-8:2017. Analysis was performed by GC/MS.	N.D.	50	1000

- Note :
- (a) mg/kg = ppm ; (0.1wt% = 1000ppm)
 - (b) N.D. = Not Detected
 - (c) MDL = Method Detection Limit
 - (d) - = Not regulated
 - (e) On 4 June 2015, Commission Directive (EU) 2015/863 was published in the Official Journal of the European Union (OJEU) to include the phthalates BBP, DBP, DEHP and DIBP into ANNEX II of the Rohs Recast Directive. The new law restricts each phthalate to no more than 0.1% in each homogeneous material of an electrical product.
 - (f) The restriction of DEHP, BBP, DBP and DIBP shall apply to medical devices, including in vitro medical devices, and monitoring and control instruments, including industrial monitoring and control instruments, from 22 July 2021.
 - (g) The restriction of DEHP, BBP, DBP and DIBP shall not apply to cables or spare parts for the repair, the reuse, the updating of functionalities or upgrading of capacity of EEE placed on the market before 22 July 2019, and of medical devices, including in vitro medical devices, and monitoring and control instruments, including industrial monitoring and control instruments, placed on the market before 22 July 2021.
 - (h) The restriction of DEHP, BBP and DBP shall not apply to toys which are already subject to the restriction of DEHP, BBP and DBP through entry 51 of Annex XVII to Regulation (EC) No 1907/2006.
 - (i) Testing based on original basis

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Test Part Description :

Sample Description : HYDRO FLUID AWS 46
Remark : T01820SE

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<p>1. DETERMINATION OF CADMIUM CONTENT BY IEC 62321-5 2013</p> <p>Sample Receiving and Registration ↓ Sample Preparation ↓ Weight sample (0.2-0.5g) into digestion vessel ↓ Acid digestion (Microwave) ↓ "Totally Dissolved" ↓ Filtration ↓ Analyses by ICP</p>	<p>2. DETERMINATION OF LEAD CONTENT BY IEC 62321-5 2013</p> <p>Sample Receiving and Registration ↓ Sample Preparation ↓ Weight sample (0.2-0.5g) into digestion vessel ↓ Acid digestion (Microwave) ↓ "Totally Dissolved" ↓ Filtration ↓ Analyses by ICP</p>
<p>3. DETERMINATION OF MERCURY CONTENT BY IEC 62321-4 2013/AMD 1 2017</p> <p>Sample Receiving and Registration ↓ Sample Preparation ↓ Weight sample (0.1-0.5g) into digestion vessel ↓ Acid digestion (Microwave) ↓ "Totally Dissolved" ↓ Filtration ↓ Analyses by ICP</p>	<p>4a. DETERMINATION OF HEXAVALENT CHROMIUM BY IEC 62321-7-2 2017 (Other Materials)</p> <p>Sample Preparation ↓ Digestion at 150~160 °C ↓ Separating To Obtain Aqueous Phase ↓ pH Adjustment ↓ Add Diphenyl-Carbazide for Color Development ↓ Analyses by UV- Spectrophotometer (540 nm)</p>
<p>4b. DETERMINATION OF HEXAVALENT CHROMIUM BY IEC 62321-7-2 2017 (Soluble Polymers)</p> <p>Sample Preparation ↓ Add Digestion Solution ↓ Ultrasonicate Sample ↓ pH Adjustment ↓ Add Diphenyl-Carbazide for Color Development ↓ Analyses by UV- Spectrophotometer (540 nm)</p>	<p>5. DETERMINATION OF PBB/PBDE WITH GC-MS BY IEC 62321-6 2015</p> <p>Sample Preparation ↓ Weight sample (0.5-4.0g) into extraction thimble ↓ Soxhlet Extraction with Toluene ↓ Filter through 0.45 um membrane filter ↓ Analyses by GC-MS (with appropriate dilution)</p>

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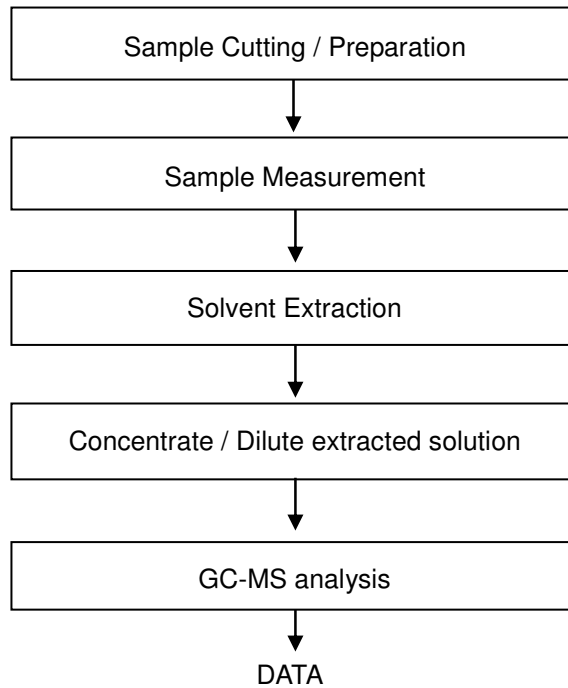


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Flowchart for Phthalates Measurement

Method: IEC62321



****End of Report****

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